



Dual Idler pulley

1. Sleeve, 6 rib idler with snap ring facing up, new spacer, 8 rib idler facing up.



2. Insert sleeve from old idler assembly into 6 rib pulley; be sure the snap ring faces up.



3. Insert new bushing onto sleeve against bearing of 6 rib pulley.



4. Take the 8 rib pulley and make sure the snap ring side goes toward bushing and 6 rib pulley.



5. Assembly is ready to install.